

Ontario Knife Company

and



Pocket and Sporting Knives

SPEC PLUS



SCHATT & MORGAN

U.S. MILITARY

MACHETES

ROBESON

1995 Catalog

January, 1995

Dear Customer:

Thank you for taking the time to review the first combined catalog of the Ontario Knife and Queen Cutlery Companies.

Both Ontario and Queen began their cutlery operations more than 100 years ago. Ontario was founded in 1889, and Schatt and Morgan, the company from which Queen evolved, was founded in 1890. The two companies were "joined" in the late 1960's through their separate acquisition by Servotronics, Inc. and now form the Cutlery Products Group of Servotronics.

Through the first 3/4 of the 20th century, Ontario concentrated its efforts on kitchen cutlery through the famous Old Hickory brand of kitchen knives. However, since the early 1970's, Ontario has expanded its product lines and markets to include a broad range of sporting/outdoor knives in addition to becoming the largest supplier of galley and small arms cutlery to the United States military. Ontario has grown to be identified with its government issues and that is a tradition for which we are extremely proud.

Queen has always focused its efforts on producing beautiful sporting knives, both folders and fixed blades. From government issue cutting tools to traditional pocketknives to fine collectibles, Queen's versatility and "handmade" craftsmanship continue to be in demand.

Since both companies are now very active in the sporting/outdoor market, we offer you this first combined catalog for your convenience.

We believe that our two companies are offering outstanding production knives. Our goal is to offer these products at a price which represents an excellent value to you and your customers. Satisfied customers result in repeat orders and better business for everyone.

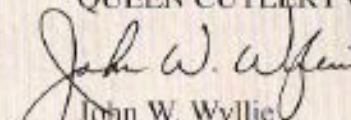
For the record, Ontario Knife is not a Canadian company. The Ontario name derives from our original location in Ontario County, which is located in Central New York State. For an explanation, please see the Ontario County Hunting Knives section in this catalog.

On behalf of all the dedicated employees of the Ontario Knife and Queen Cutlery Companies thank you for considering our products and for your business.

Sincerely,

ONTARIO KNIFE COMPANY

QUEEN CUTLERY COMPANY



John W. Wyllie
President

Ontario Knife Company

Ontario Knife is located in Franklinville, N.Y., about one hour south of Buffalo, N.Y. All products are made at the Franklinville factory, which also serves as the Cutlery Products Group headquarters.

In addition to the sporting/outdoor knives covered in this catalog, Ontario makes a number of other product lines:

- * Old Hickory kitchen cutlery - This famous line of carbon steel knives is featured in separate catalogs.
- * Industrial and Agricultural products - A wide variety of knives and tools, from produce knives to custom blades for specific applications, are also available and covered in a separate catalog.
- * Sci-Med Scientific Tools and Instruments - About 35 products for laboratory and educational use are available - separate catalog.
- * Private Label - Ontario is a major supplier of private label blades and knives, and our staff is trained to prepare your quote.

Ontario Knife is a diverse manufacturer that can supply you with a very large selection of sporting/outdoor knives, kitchen cutlery and other cutting implements. Please call our office for more information.

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Ontario County Hunting Knives

The Ontario Knife Company was founded in Naples, N.Y. in 1889. Naples is located in upstate New York, in Ontario County, southeast of Rochester. Ontario Knife is named after Ontario County.

The beautiful Finger Lakes Region in upstate New York includes Ontario County. Each knife is named after a Finger Lake.

The Ontario County Hunting Knives are made with the same skill and care that was common in the late 19th Century, when the company was founded. These knives continue a point of view that a knife should be admired not only for its cutting ability but for its appearance, and a tradition that fine knives be passed on for others to use and admire.

Each knife features a brush finished, 440A stainless steel blade, a stacked leather and fiber handle, a brass guard, and a stag cap. Each knife comes with a dark, tanned leather sheath and is packed in an attractive gift box. All knives and sheaths are made in the U.S.A.



OC1 - Seneca

Blade length 6", overall length 10-1/2"

OC2 - Keuka

Blade length 4-1/2", overall length 9"

OC3 - Cayuga

Blade length 4-1/2", overall length 9"

SPEC PLUS

THE NEXT GENERATION OF MILITARY KNIVES



SPEC PLUS

Ontario Knife Company has been making military knives to military specs for many years. These knives have performed for both military personnel and civilians, but, like any products, they can be improved. The **SPEC PLUS** line represents not only these improvements but also our vision of the next generation of military knives.

Features include:

- Classic, popular blade shapes that customers will recognize.
- Comfortable, durable Kraton® or high performance Zytel® handles, designed for heavy use.
- Thick, brush finished, blued or epoxy powder coated blades that will hold an edge and resist wear.
- Wide, razor sharp edges.
- Tough, handsome combination leather and Cordura® sheaths with two keeper straps, long belt loops and tie down cords.
- Made in U.S.A.

-- and --

VERY COMPETITIVE PRICES

SPS20 - U.S.M.C. PARACHUTIST

- 440A Stainless Steel, brush finished blade
- Blade length 4-1/8", overall 8-5/8"
- Blade thickness, .165"
- Milled, stainless steel cap screwed onto threaded tang



SPS21 - NAVY MARK I

- 440A Stainless Steel, brush finished blade
- Blade length 4-3/4", overall 9-1/4"
- Blade thickness, .165"
- Milled, stainless steel cap screwed onto threaded tang



COMBINATION LEATHER AND CORDURA SHEATH - SPS20 SHEATH PICTURED

- Same design for SPS21, SP1, 2, 3, 4, and 6



NEW

NEW

NEW

SPEC PLUS LOCKBACK FOLDERS

- ONE HAND OPENING -

Famous military blade shapes adapted to large, lockback folders. Features include:

- Deep blood grooves provide thumb notch for one hand opening
- 1095 Carbon steel, blued blades for corrosion protection
- High performance glass reinforced Zytel® handles
- Three blade and edge choices
- Leather and cordura sheath included

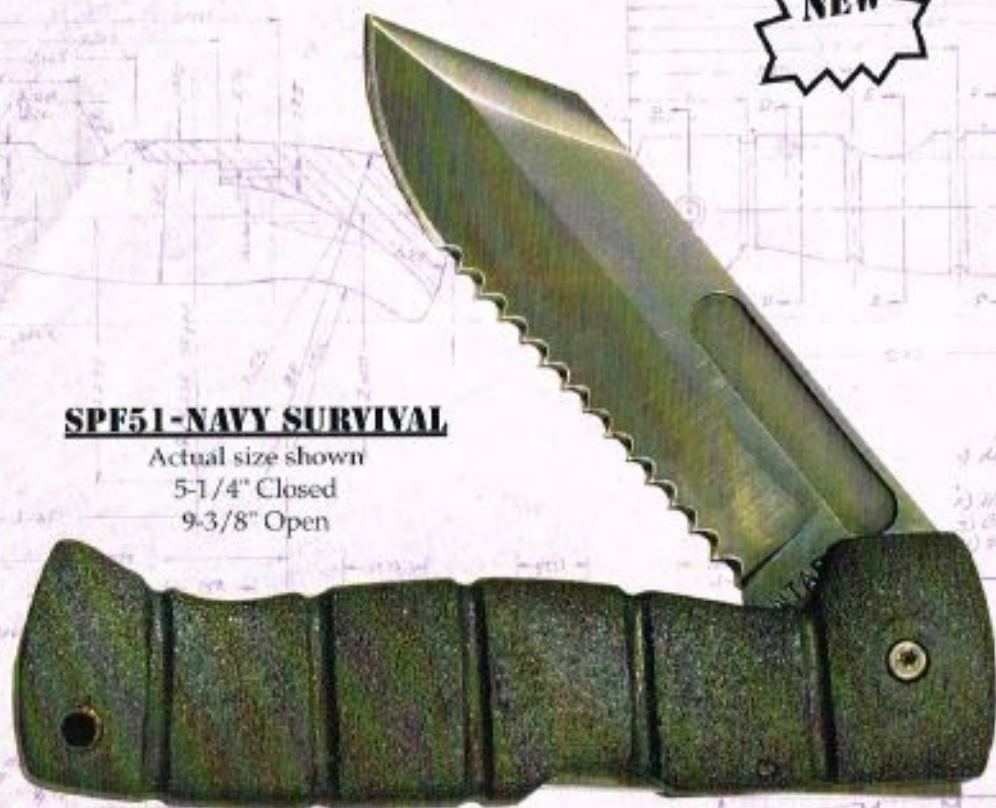
NEW

SPF51-NAVY SURVIVAL

Actual size shown

5-1/4" Closed

9-3/8" Open



LEATHER AND CORDURA®
Sheath, with large belt loop.

NEW

SPF50-MARINE COMBAT

5-1/4" Closed 9-3/8" Open



SPF52-JUMP

5-1/4" Closed

9-3/8" Open



SP1-MARINE COMBAT

- 1095 Carbon Steel, epoxy powder coated
- Blade length 7", overall 12-1/8"
- Blade thickness, .187", thicker than issue version



COMBINATION LEATHER AND CORDURA® SHEATH

- SP1 Sheath pictured
- Includes spun nylon tie down cord



SP2-AIR FORCE SURVIVAL

- 1095 Carbon Steel, epoxy powder coated
- Larger blade than issue version
- Blade length 5-1/2", width 1-1/4", overall 10-5/8"
- Blade thickness, .187"



SP3 - M-7 BAYONET

- 1095 Carbon Steel, epoxy powder coated
- Blade length 6-3/4", overall 12-1/2"
- Blade thickness, .187"
- Steel skull crusher powder coated and screwed to tang



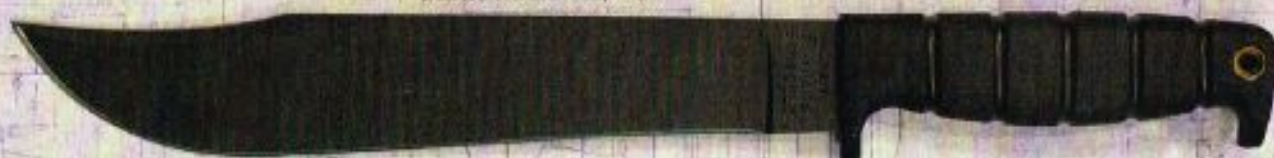
SP4 - NAVY KNIFE

- 440A Stainless Steel, epoxy powder coated
- Blade length 6", overall 11-1/8"
- Blade thickness, .187", thicker than issue version



SP5 - BOWIE SURVIVAL

- 1095 Carbon Steel, epoxy powder coated
- Blade length 10", overall 15-1/8"
- Blade thickness, .250"



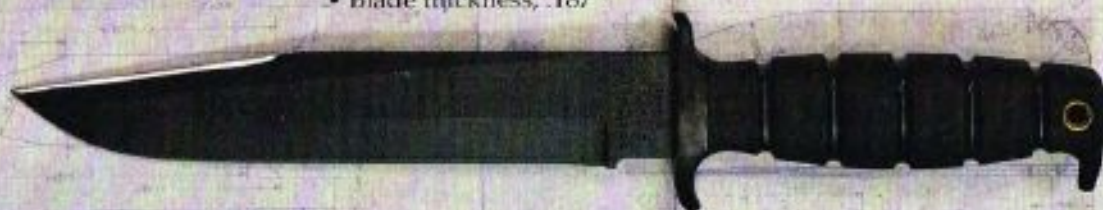
SP5 COMBINATION LEATHER AND CORDURA® SHEATH

- Pivot ring sheath includes spun nylon tie down cord



SP6 - FIGHTING KNIFE

- 1095 Carbon Steel, epoxy powder coated
- Blade length 8", overall 13-1/8"
- Blade thickness, .187"



SP7 - DIVER PROBE

- 316 Stainless Steel, epoxy powder coated
- Blade length 5-3/4", overall 11-1/8"
- Blade thickness, .187"
- Flat cap includes lanyard hole
- Comes with MK3, MOD O Navy Knife Sheath



SP8 - MACHETE / SURVIVAL

- 1095 Carbon Steel, epoxy powder coated
- Blade length 10", overall 15-1/8"
- Blade thickness, .250"
- Double milled sawteeth for superior cutting, flat end for prying



SP8 LEATHER AND CORDURA® SHEATH

- Side loading, wrap construction - 4 snaps
- Leather straps with pivot ring



HIGH PERFORMANCE PISTOL BELTING SHEATHS

Designed for very rough use, these high performance sheaths feature • one piece, pistol belting nylon web construction • black plastic interior liners • drum dyed, oil treated leather welts • six steel rivets • hollow bottom for drainage • two nylon keeper straps.

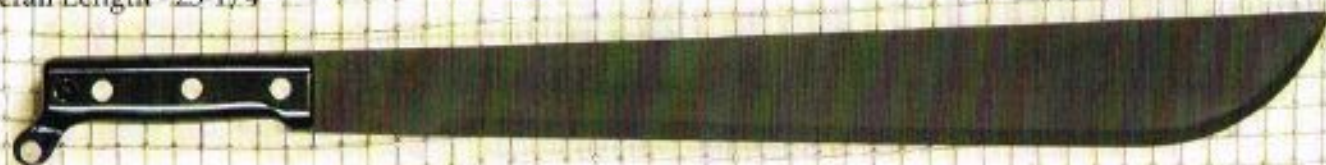
- Available for **SP1, 2, 3, 4, 6** and **SPS20** and **21**
- **HPS1** for **SP1** pictured



Military Issue Knives

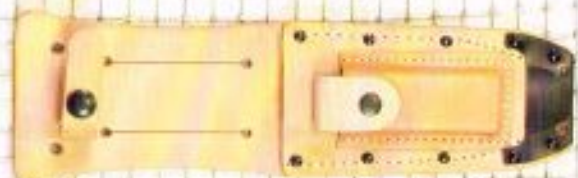
1-18" Machete

The shatterproof blade is 18" long, made of 1095 carbon steel, .125" thick, treated with black oxide coating. Handle is flame resistant thermalset plastic with 3 steel compression rivets. Thong hole on handle end. Overall Length - 23-1/4"



499 AIR FORCE SURVIVAL KNIFE

5" coated carbon steel blade, with sawtooth back. Natural leather handle. Sheath with sharpening stone and tie down cord. Overall length 9-1/2"



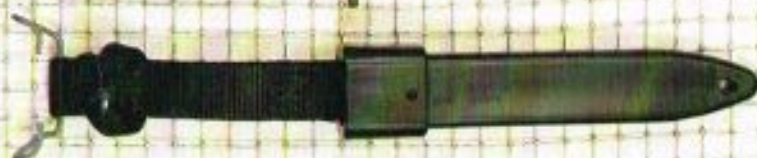
497 NAVY KNIFE

6-1/2" coated stainless steel blade, with sawtooth top. Molded handle and butt cap electrically insulated from blade. Molded plastic sheath with drain hole and tension clip. Brass belt hanger and belt loop. Overall length 10-3/4"



494 M-7 ARMY BAYONET

6-3/4" coated carbon steel blade. Molded plastic sheath with drain hole and tension clip. Steel belt hanger and belt loop. For use with M16 and AR15 rifles. Overall length 11-3/4"



498 MARINE COMBAT KNIFE

7" coated carbon steel blade. Weather proofed leather handle. Sewn and riveted leather sheath. Overall length 12"



Also available in Sawback Version
Teeth are 1/8" deep and 2-5/8" long

U.S. MILITARY KNIVES

PRESENTATION GRADE

Working military knives in presentation grade, "dress uniforms" make beautiful gifts, handsome additions to collections and excellent, general purpose field knives. Knife features include brush finished, 440A stainless steel blades, stacked leather and fiber handles, and brass guards and buttcaps. Each knife includes a tanned non-corrosive leather sheath and comes in an attractive gift box.

U.S.M.C. PARACHUTIST KNIFE

The original Parachutist Knife, pictured below, was used by trainees at Marine jump schools during WW II to cut tangled parachutes and equipment. The knife was issued for jump school only and was to be turned in when training was complete. Original Parachutist Knives are rare and quite valuable.

PI - U.S.M.C. PARACHUTIST KNIFE

Blade length 4-1/8", overall length 8-1/2"



ORIGINAL U.S.M.C. PARACHUTIST KNIFE

Courtesy Mr. Larry Thomas, American Military Edged Weaponry Museum
Intercourse, PA



U.S.N. MARK 1 UTILITY KNIFE

Navy Mark 1's were issued to sailors for general utility use aboard ship. Many varieties of this popular World War II knife were manufactured; there was wide variation in blade grinds, handle materials and shapes. The new, presentation grade Mark 1 has a slightly shorter blade than the original version. 4-3/4" vs. 5-1/8"



P2 - U.S.N. MARK 1 UTILITY KNIFE

Blade length 4-3/4", overall length 9-1/4"



ORIGINAL U.S.N. - MARK 1 UTILITY KNIFE

Courtesy Mr. Larry Thomas, American Military Edged Weaponry Museum
Intercoarse, PA



U.S. ARMY QUARTERMASTER KNIFE

The Army Quartermaster Knife was not just a cutting knife. The thick, wide blade was used as a pry bar for opening shipping crates, and the blunt end was used as a hammer. These knives were also "traded" to WWII infantry troops and used in combat. The civilian version was marketed under the more adventurous name, Commando Knife.



P3 - U.S. ARMY QUARTERMASTER KNIFE

Blade length 6", overall length 10-3/4"



ORIGINAL U.S. ARMY QUARTERMASTER KNIFE

Courtesy Mr. Larry Thomas, American Military Edged Weaponry Museum
Intercoarse, PA



Machetes and Sheaths

Military Issue 1-18" Machete



The shatterproof blade is 18" long, made of 1095 carbon steel, .125" thick, treated with black oxide coating. Handle is flame resistant thermalset plastic with 3 steel compression rivets. Thumb hole on handle end. Overall Length - 23-1/4"

1-18SBK Sawback Machete



Military issue machete with a row of teeth 1/8" deep and 12" long.

Blackie Collins Machetes

Available in 3 blade lengths - 12", 18" and 22". All blades .125" thick. 1095 carbon steel blades, black-oxide coated. One piece, handguard handles, custom blended polymer construction with three compression rivets.

BC12 Camper 12" Blade 17-1/2" overall



BC18 Field 18" Blade 23-1/2" overall



BC22 Heavy Duty 22" Blade 27-1/2" overall



Blackie Collins
Heavy Utility Bowie - Thick Blade

BCUB12 12" Blade 17-1/2" overall



The Blackie Collins BC12" Machete with a thicker (.150") Bowie blade for heavier cutting chores.

Machete Sheaths - BSH12", BSH18", BSH22"



Available for 12", 18" and 22" machetes, military and Blackie Collins. Denier nylon packcloth with heavy canvas liners, 3/4 eyelets and 2 rivets at top. Web belt loop. 18" sheath also available in Army green with U.S. stamping.

SPEC PLUS
SP8 MACHETE/SURVIVAL



Premium quality machete for superior cutting, sawing, prying and comfort. Handle is made of comfortable durable Kraton®. 10" blade made of 1095 carbon steel, epoxy powder coated. Blade thickness .250". Double milled sawteeth for superior cutting, flat end for prying. Lanyard cord included.

SP8 SHEATH
INCLUDED WITH SP8 MACHETE/SURVIVAL



Durable Cordura® and leather wrap construction for extra strength. Side loading with 4 snaps. Leather belt with swivel ring. Tie down cord included.



Queen Cutlery is located in Titusville, Pennsylvania, about two hours Northeast of Pittsburgh, Pa. All Queen products are made at the Titusville factory. Most other functions - sales, customer service, accounting, etc. - are located at the Ontario Knife factory in Franklinville, N.Y. - about two hours away.

Queen's roots go back to the Schatt and Morgan Cutlery Company, which was founded in Gowanda, N.Y. in 1890 and moved to Titusville in 1895. Queen is still housed in the original Schatt and Morgan factory and many of the delicate hand processes and operations employed by Schatt and Morgan are still being used by Queen. Skilled craftsmen are essential to build a "factory knife" by hand and, while this doesn't lead to mass production or extremely low prices, the results are beautiful, functional knives. The awards listed below are testaments to the skill of the Queen craftsmen.

Blade Magazine - Manufacturer's Awards - Voting by manufacturers

- 1990 - Best Buy of the Year (83A Jumbo)
- 1991 - Excellence in Manufacturing Quality - Entire product line
- 1994 - Publisher's Award - Special Recognition - Schatt & Morgan and Robeson

American Blade Collectors Association (ABCA - now IBCA)

Club Knives - Voting by life members

- 1991 - Whittler - burnt stag handles
- 1992 - Schatt & Morgan Reverse Gunstock - burnt stag
- 1993 - Schatt & Morgan Swing Guard Lock - ebony handles
- 1994 - Schatt & Morgan Jumbo Lock - burnt stag

National Knife Collectors Association (NKCA)

Club Knives - Voting by NKCA Board & Youth Knife Committee

- 1992 - Club Knife with Sargent Co. - Trapper - brown bone handles
- 1994 - NKCA Youth Knife - Senator - Rogers bone
- 1995 - NKCA Youth Knife - Slim line Trapper - brown bone handles

**If you agree with the most knowledgeable
knife people in the world,
you'll buy Queen knives!**



Queen Steel
Made in U.S.A. Since 1922

Painted Crown Red

A delicate, time consuming process is followed to develop the deep, "royal" red handles on these beautiful knives. Each handle slab is shaped from a sheet of bright red acrylic. Then the back of each handle is painted a deep blue. The combination of the red acrylic and blue paint results in the royal, rich color of Painted Crown Red. Each knife includes a new, black painted shield and Queen Steel blades.

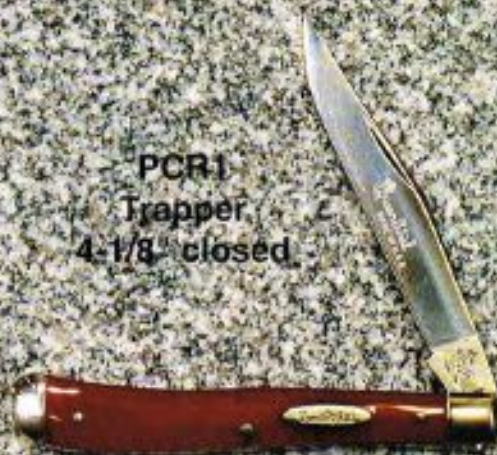
PCR3
Whittler
3-1/2" closed



PCR5
Stockman
3-5/8" closed



PCR1
Trapper
4-1/8" closed



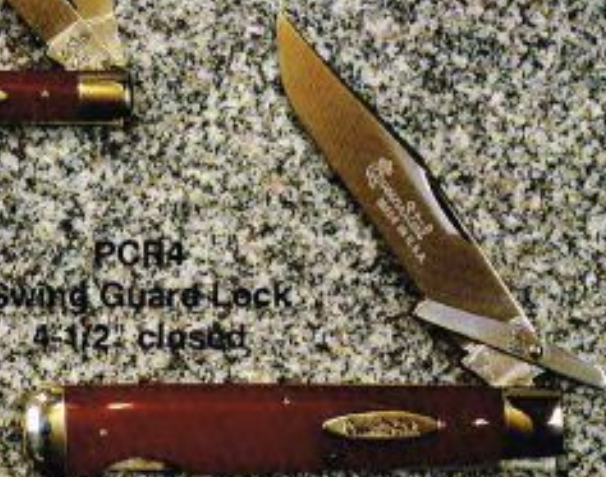
PCR2
Doctor's
3-5/8" closed



PCR6
Cattle King
4-1/4" closed



PCR4
Swing Guard Lock
4-1/2" closed





SCHATT & MORGAN POCKETKNIVES

The Schatt and Morgan Cutlery Company was founded in 1890. The company produced very high quality pocketknives until it was purchased by the Queen City Cutlery Company in 1932. Queen City changed its name to the Queen Cutlery Company in 1947 and started making Queen Steel knives at about the same time. Queen Cutlery is still housed in the original Schatt and Morgan factory in Titusville, Pa.

Schatt and Morgan Series I pocketknives were introduced in 1991, with Series II, III and IV following through 1994. At the beginning of the year the new series is started and the old series discontinued. The make-up of each series has been:

- * Series I - 1991 - Brown jigged bone, six knives, introductory year.
- * Series II - 1992 - Deep red jigged bone, eight knives, two new patterns.
- * Series III - 1993 - Winterbottom bone, six knives, two new, one revised pattern.
- * Series IV - 1994 - Corncob bone, six knives, two new, two revised patterns.

Given the time and skill necessary to produce these beautiful, premium quality knives, production has been, and will be, limited to less than 1,000 pieces per year. The knives typically sell out in the summer.

SCHATT & MORGAN POCKETKNIFE SERIES V

The fifth year of the Schatt and Morgan reproductions is a milestone and this event is marked by the introduction of a new trapper pattern and the use of special handle materials - burnt stag and pearl - on the new Schatt and Morgan Series V Pocketknives. Additional features include:

- * Queen Steel blades, with traditional grinds.
- * Nickel silver liners on the Doctor's knife. Brass liners on the other four patterns.
- * Year of manufacture - '95 tang stamped. All secondary blades tang stamped.
- * Decorated nickel silver bolsters.
- * All shields pinned to handles.



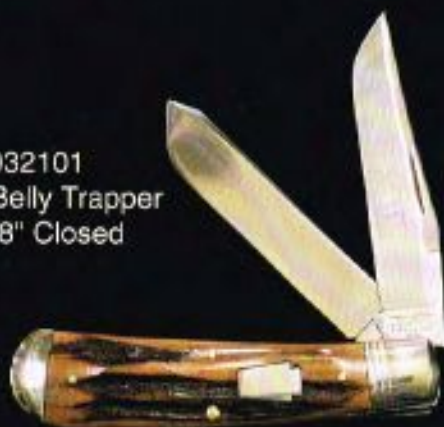
*Queen
City*
1918 - 1947

Queen Steel
1947 - Present

SCHATT & MORGAN POCKETKNIFE ANNIVERSARY SERIES V

Special handle materials and a new Trapper pattern mark the fifth anniversary of the Schatt and Morgan reproductions. The Doctor's Knife is handled in white, presentation grade pearl and, to highlight the pearl, nickel silver liners and a nickel silver center scale are used instead of brass. A new, decorative blade etch is also used on the Doctor's Knife. The new Sway Belly Trapper, Cotton Knife, Swing Guard Lockback and Canoe Whittler are handled in stag, which is lightly burnt to enrich the color.

032101
Sway Belly Trapper
4-1/8" Closed



033264
Canoe Whittler
3-5/8" Closed



052296
Doctor's Knife
3-5/8" Closed



03161C
Cotton Knife
4-1/8" Closed



03191L
Swing Guard Lockback
4-1/2" Closed



ROBESON

Shun Edge
TRADE MARK

Strawberry Bone

The Robeson Cutlery Company was founded in 1879, by Millard Robeson. The company continued to manufacture knives until 1965 and continued to sell knives until 1971, when the cutlery business was purchased by The Ontario Knife Company, the sister company of Queen Cutlery. Robeson produced many handsome knives during its long history, but the company was best known for beautiful, red handled knives made with Strawberry Bone.



NEW
622595
Hawbaker Muskrat
4" closed



632295
Serpentine
3-1/4" closed



622061
Trapper
4" closed



NEW
612224
Daddy Barlow
5" closed



622407
Fishing Knife
5" closed



622751
Moose/Serpentine
4-1/4" closed



Rawhide Series

Handsome, durable staminawood handles, with pinned nickel silver shields, are featured in the Rawhide Series. Staminawood offers the look and texture of fine natural wood with the strength of high impact plastic. Sheaths included with fixed blade hunters.

8180 - Muskrat
4" Closed



4225 - Drop Point Lock
4-1/8" Closed



8445 - Minuteman Lock
2-7/8" Closed



4215 - Trapper
4-1/8" Closed



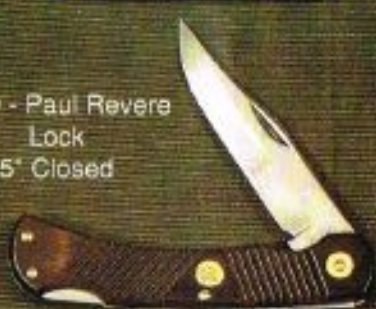
9200 - Toothpick
5" Closed



4205 - Stockman
4" Closed



8450 - Paul Revere
Lock
5" Closed



4190 - Skinner
3-3/4" Blade
8" Overall



4180 - Drop Point
3-1/2" Blade
8" Overall



4185 - Sabre
3-3/4" Blade
8" Overall



4210 - Serpentine
3-1/4" Closed



4220 - Peanut
2-3/4" Closed



9205 - Lockback
Swing Guard
4-1/2" Closed





Amber Collection

The rich appearance of the amber colored handles is improved with nickel silver shields pinned to the handles. All knives feature durable Delrin handles and Queen Steel blades except the Jumbo 83A, which is made of carbon steel.

65A - Small Trapper
3-1/2" Closed



26A - Serpentine
3-1/4" Closed



70A - Country Cousin
3-5/8" Closed



11 EOA - Easy
Opener
4" Closed



13A - Utility
4" Closed



19A - Trapper
4-1/8" Closed



1LA - Swing Guard
Lockback
4-1/2" Closed



48A - Whittler
3-1/2" Closed



9A - Stockman
4" Closed



85A - Game Bird
3" Blade / 6-1/4" Overall
(Sheath included)



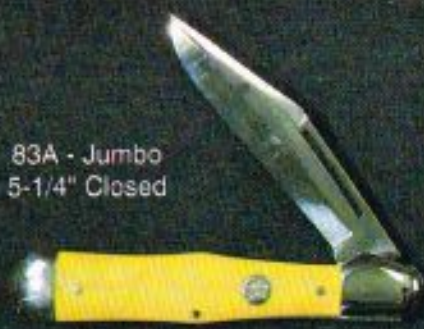
49A - Cattle King
4-1/4" Closed



83LA - Jumbo
Lockback
5-1/4" Closed



83A - Jumbo
5-1/4" Closed





Made in U.S.A.

Since 1922

Chipped Bark

The jigged handles on this popular line resemble the texture and color of tree bark and silver, cast nickel shields are pinned to the handles. Each knife includes Queen Steel blades, Delrin handles, nickel silver bolsters, and brass liners. Most popular, traditional patterns are included in this series.

9130 - Easy
Opener
4" closed



9120 - Stockman
4" closed



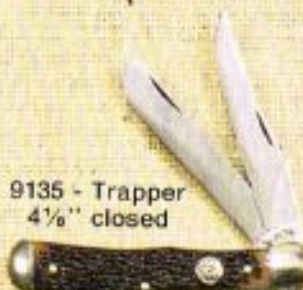
9110 - 3 Blade
Jack
3 1/4" closed



9140 - Gunstock
3 1/2" closed



9135 - Trapper
4 1/2" closed



9155 - Small
Trapper
3 1/4" closed



9165 - Copperhead
3 1/4" closed



9115 - Serpentine
3 1/4" closed



9160 - Med.
Stockman
3 1/2" closed



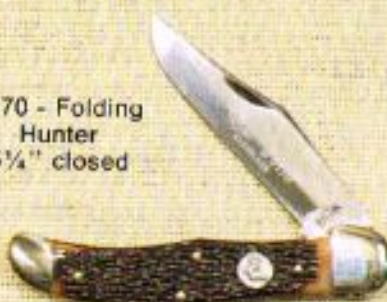
9105 - 2 Blade
Jack
3 1/4" closed



9125 - Muskrat
4" closed



9170 - Folding
Hunter
5 1/4" closed



9145 - Double
Folding Hunter
5 1/4" closed

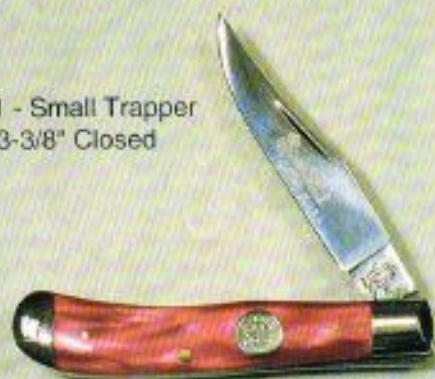




Red Ice

"Cracked Ice" was a very popular handle material that, due to technical reasons, was discontinued by Queen Steel years ago. The technical problems have been solved and a red color has been added to produce Red Ice. Five popular patterns feature famous Queen Steel blades and pinned, nickel silver shields.

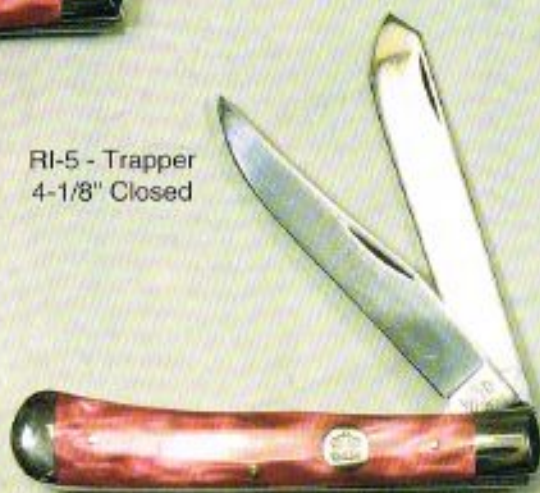
RI-1 - Small Trapper
3-3/8" Closed



RI-2 - Serpentine
3-1/4" Closed



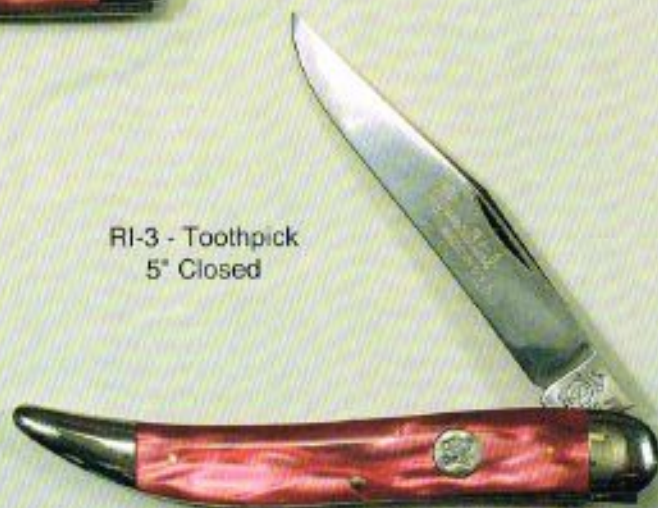
RI-5 - Trapper
4-1/8" Closed



RI-4 - Stockman
4" Closed



RI-3 - Toothpick
5" Closed





Burnt Bone

Smooth white bone is lightly burned to produce the handsome, rich handle color on these popular knife patterns. The nickel silver Queen shield is pinned to the handle. Club knife and collector quality at reasonable prices.





Made in U.S.A.

Since 1922

Button Locks/Hunters/Fillet

The lock releases by pushing a small button on the bolster - minimal pressure required. One of the easiest locking mechanisms available. Chipped Bark handles with cast nickel silver shields pinned to handles. Queen Steel blades.

410 B - Button Lock
3 1/4" closed



Button
mechanism

44B - Large Button Lock
5 1/4" closed



Button
mechanism

Hunting Knives - sheaths included
Stacked leather or Delrin handles - Queen Steel blades

84 - Leather
Handle
Hunter
4" blade
8 1/4" overall



85 - Game
Bird
3" blade
6 1/4" overall



82 - Medium
Hunter
4" blade
8 1/4" overall



95 - Big
Game
Hunter
5" blade
9 1/2" overall



Leather
Sheath



Leather Sheaths

3 sizes - also in black - see price list



76 Panfish Fillet
Staminawood handles - sheath included



417 - Fillet Knife
Stainless blade - wood handles - sheath included





Traditional Folders

These popular working knives feature Queen Steel blades, Delrin handles, nickel silver bolsters and brass liners. Blades on the Country Cousins are brush finished and the Barlows have aluminum frames. Red handles are bright and easy to locate.

70R - Country Cousin
3 3/4" closed



70A - Country Cousin
3 3/4" closed



70 - Country Cousin
3 3/4" closed



9R - Stockman
4" closed



11EOR - Easy Opener
4" closed



35 - Serpentine
2 3/4" closed



14 - Peanut
2 3/4" closed



43 - Serpentine
2 3/4" closed



22 - Barlow
3 1/4" closed



62EO - Easy Opener
5 1/4" closed



10 - Heavy Duty Jack
3 3/4" closed



25 - Barlow
3 1/4" closed





Aluminum and Stainless

BIG CHIEFS - no rust and no corrosion with these popular knives made with aluminum handles and Queen Steel blades. Use in fresh or salt water. Keep one in the tackle box and carry one for general use. Available boxed or skin packed.

45 - Big Chief
5" closed



45EO - Easy
Opener/bail
5" closed



45M - Chief
3 1/4" closed



Lockbacks Aluminum handles - Queen Steel blades

6125 - Medium
Lockback
4 1/4" closed



8455 - Small
Lockback
2 3/4" closed



Stainless Handles - Queen Steel Blades Can be surface or deep etched

53 - Citrus/Melon
Tester
4 3/4" closed



21 - Sleeveboard
3 1/4" closed



5 - Senator
2 1/4" closed



Sharpening Implements



Item	Code No.	Item	Code No.
1. Hard Arkansas Stone - 7" x 2" x 1/2" on wood block	4030	6. Honing Kit - 2 stones (Soft Arkansas)	4010
2. Soft Arkansas Stone - 7" x 2" x 1/2" on wood block	4025	7. Tri-hone 6" - 3 stones (Silicone Carbide, Hard Arkansas & Soft Arkansas) on wood block with honing oil	4015
3. Soft & Hard Arkansas Stones 3-1/2" each - on wood block with honing oil	4035	8. Silicone Carbide Stone - 6" x 2" x 1/2" on wood block	4045
4. Hard Arkansas Stone 3" x 1" x 1/4" with Leather Pouch	4000	9. Ceramic Crocksticks - Wood base	4020
5. Soft Arkansas Stone 3" x 1" x 1/4" with Leather Pouch	4005	10. Mini Dog - Ceramic field sharpener	2185
		11. Queen Steel Honing Oil - 3 oz.	4040

Government Utility Knives

* Black Delrin Handles * * Brass Linings * * Carbon Steel Blades and Springs * * Brass Lock & Scale *

IW Hawkbill



Overall Length closed - 4-1/8"
One 3-1/8" pruning blade with locking scale

TL29 Electricians



Overall Length closed - 3-5/8"
One 2-7/8" spear blade
One 3" screwdriver blade with locking scale



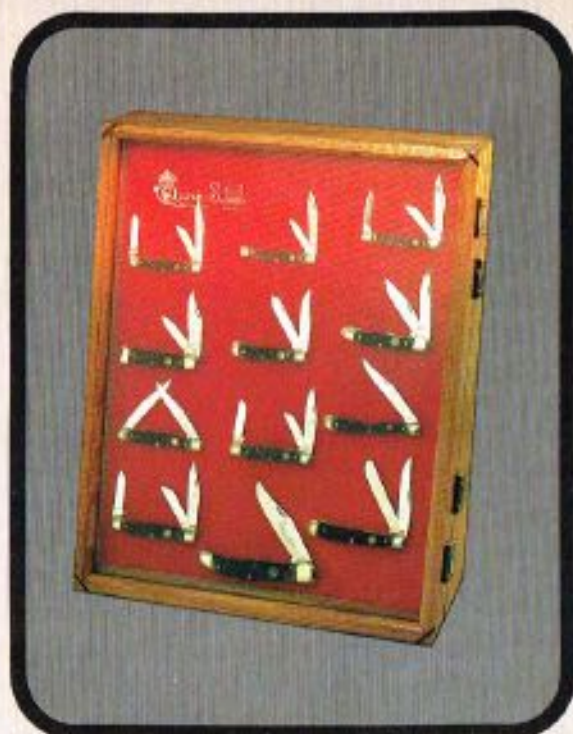
Display Packages



DISPLAY #1 - Small Counter
(Stand-Up) 18''h x 12''w x 6½''d



DISPLAY #2 - Small Counter
(Lay-Down) 6½''h x 12''w x 18''d



DISPLAY #3 - Mid-Size
(Stand-Up) 20''h x 16''w x 8''d



DISPLAY #4 - Large
(Stand-Up) 24''h x 24''w x 12''d

Limited Lifetime Warranty

All knives are guaranteed to the consumer who made the original purchase, against defects in material or workmanship. Damage due to abuse or misuse is not covered and normal wear is not covered. Defective products will be repaired, replaced or substituted with comparable items at similar cost.

If you believe you have a product with a defect you may return it to your dealer, return it to the factory or call customer service for instructions.

Private Label/Club Knives/Limited Run Programs

Both Ontario Knife and Queen Cutlery are very active in Private Label manufacturing. Our diverse production facilities allow us to make a very broad variety of knives and the products shown in this catalog represent less than half of the items made at both factories.

While Ontario Knife is organized to handle larger run quantities, Queen Cutlery is very adaptive and can produce very small run quantities. This capability is very suitable for limited run Club knives and other projects involving small runs with logos, etc. appearing on the knife. We can deep etch, tang stamp, imprint shields - whatever it takes to put your identity on a beautiful premium quality knife.

Please call our office for further information and quotes.



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