

## Ontario Knife Company

Ontario Knife is located in Franklinville, N.Y., about one hour south of Buffalo, N.Y. All products are made at, and shipped from, the Franklinville factory.

In addition to the sporting/outdoor knives covered in this catalog, Ontario makes a number of other product lines including Old Hickory Kitchen Cutlery, Industrial and Agricultural Products, and Sci-Med Scientific Tools and Instruments. Also, Ontario Knife is a major supplier of private label blades and knives.

Ontario Knife is a diverse manufacturer that can supply a very large selection of cutting implements. Please call our office for more information.

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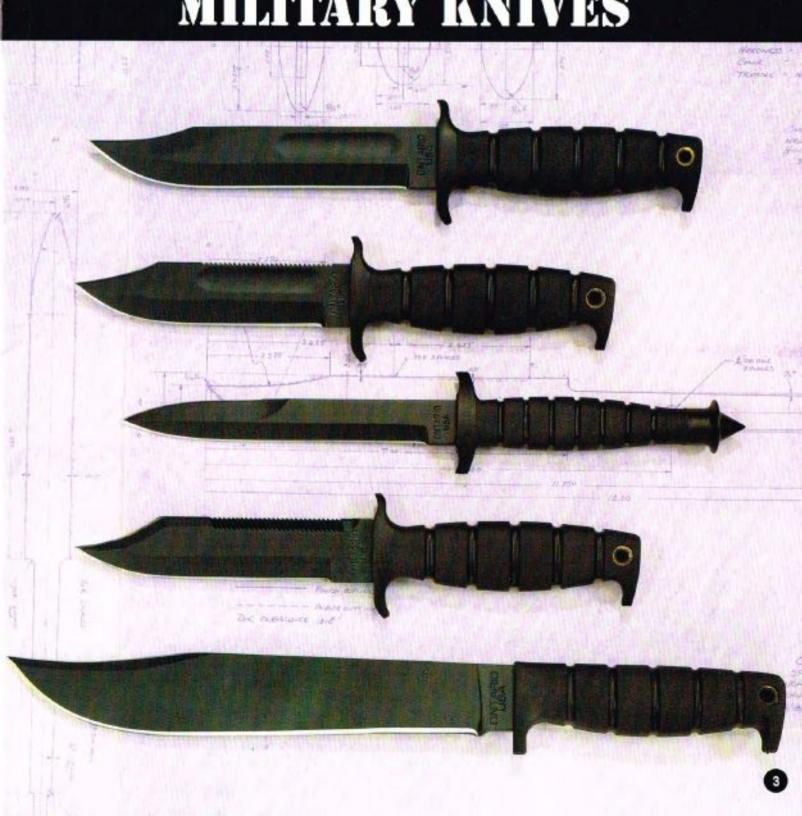
#### **Limited Lifetime Warranty**

All knives are guaranteed to the consumer who made the original purchase, against defects in material or workmanship. Damage due to abuse or misuse is not covered and normal wear is not covered. Defective products will be repaired, replaced or substituted with comparable items at similar cost.

If you believe you have a product with a defect, you may return it to your dealer, return it to the factory or call customer service for instructions.

# SPEC PLUS

THE NEXT GENERATION OF MILITARY KNIVES



## SPEC PLUS

Ontario Knife is a major supplier of military knives. SPEC PLUS represents our vision of the next generation of military knives.

Features include: • Comfortable Kraton\* or Gnvory\* handles • Wide, razor sharp edges • Combination leather and Cordura\* sheaths and tie down cords • Full tang construction • Made in USA

Very Competitive Prices

#### SPC20 - U.S.M.C. PARACHUTIST

ADDRESS PARTY

- 1095 Carbon Steel, brush finished
- Blade length 4-1/8", overall 8-5/8"
- Blade thickness, .165"
- Milled cap screwed onto threaded tang.

NEW

#### SPC21 - NAVY MARK 1

- · 1095 Carbon Steel, brush finished
- Blade length 4-3/4", overall 9-1/4"
- · Blade thickness, .165"
- Milled cap screwed onto threaded tang

PRICE

#### SPC22 - PATROL

- · 1095 Carbon Steel, brush finished
- . Blade length 5", overall 9-3/4"
- · Blade thickness, .165"
- · Milled cap screwed onto threaded tang

ZNEW?

#### SPC23 - RANGER

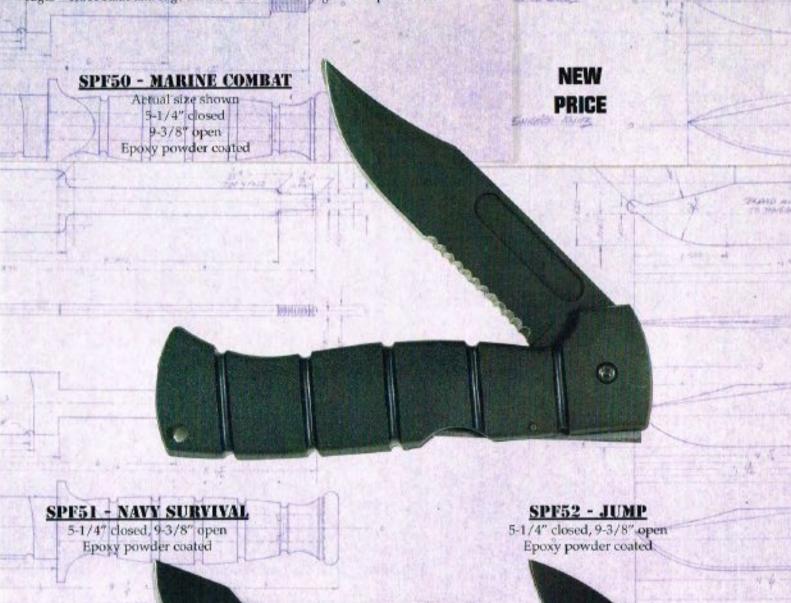
- · 1095 Carbon Steel, brush finished
- . Blade length 5", overall 9-3/4"
- · Blade thickness, .165"
- · Milled cap screwed onto threaded tang

### SPEC PLUS LOCKBACK FOLDERS

#### - ONE HAND OPENING -

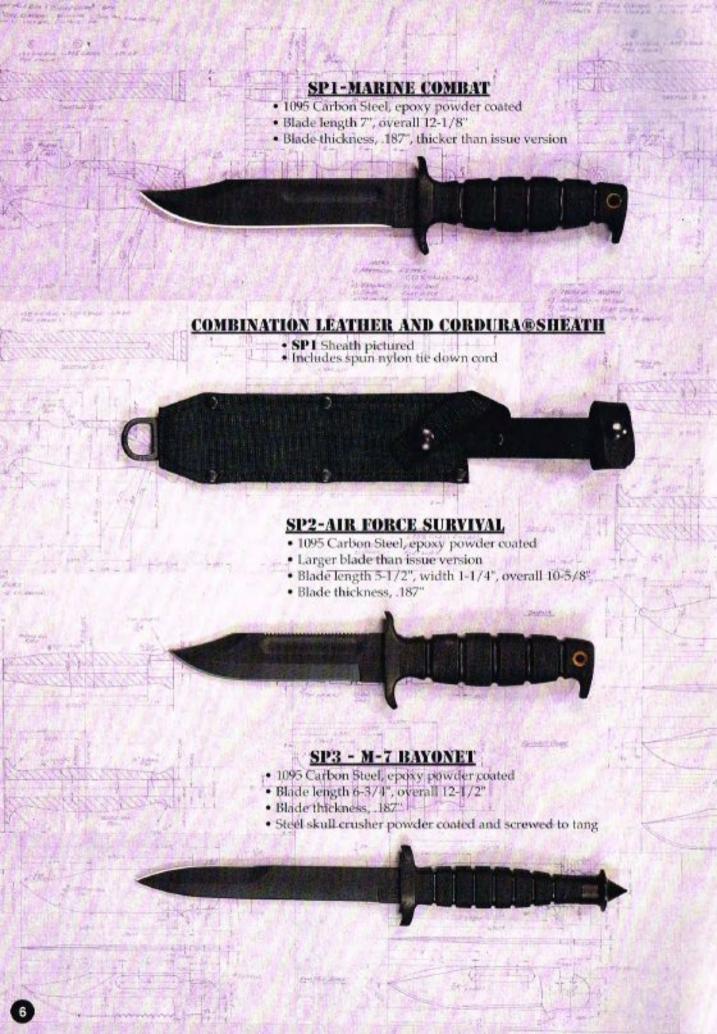
Famous blade shapes adapted to large, lockback folders. Features include: Deep blood grooves provide thumb notch for one hand opening

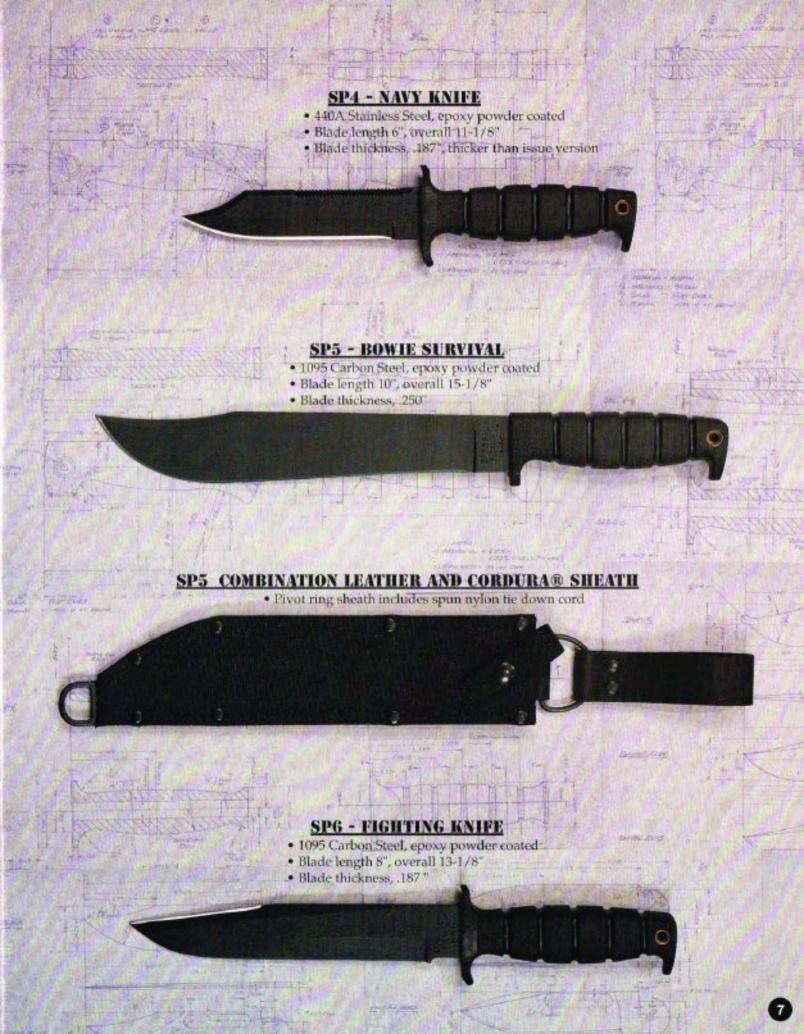
• 1095 Carbon Steel blades, epoxy powder coated • High performance, glass reinforced, Gnvory\* GV-5H\* nylon handles • Razor sharp edges • Three blade and edge choices • Sheath with large belt loop included.



NEW PRICE

NEW PRICE







- 316 Stainless Steel, epoxy powder coated
- Blade length 5-3/4", overall 11-1/8"
- Blade thickness, .187"
- · Flat cap includes lanyard hole
- · Comes with MK3, MOD O Navy Knife Sheath



#### SP8 - MACHETE / SURVIVAL

- · 1095 Carbon Steel, epoxy powder coated
- . Blade length 10", overall 15-1/8"
- . Blade thickness, .250"
- . Double milled sawteeth for superior cutting, flat end for prying



#### SP8 LEATHER AND CORDURA® SHEATH

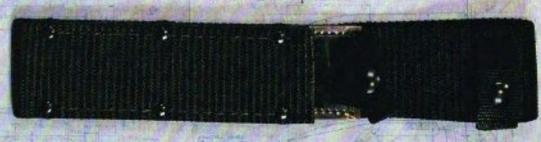
- · Side loading, wrap construction 4 snaps
- · Leather straps with pivot ring



#### HIGH PERFORMANCE PISTOL BELTING SHEATIIS

Designed for very rough use, these high performance sheaths feature • one piece, pistol belting nylon web construction • black plastic interior liners • drum dyed, oil treated leather welts • six steel rivets • hollow bottom for drainage • two nylon keeper straps.

- Available for SP1, 2, 3, 4, 6 and SPS20 and 21
  - . HPS1 for SP1 pictured





#### SP9 - BROAD POINT SURVIVAL

- 1095 Carbon Steel, epoxy powder coated
- Blade length 6", overall 11-3/8"
- · Blade thickness, .187"
- Milled cap screwed onto threaded tang



#### SP10 - MARINE RAIDER BOWIE

- 1095 Carbon Steel, epoxy powder coated
- Blade length 9-7/8", overall 15-1/8"
- · Blade thickness, .250"
- · Carbon Steel guard, powder coated
- Side loading sheath see below



#### **SP11 - BOLO**

- 1095 Carbon Steel, epoxy powder coated
- · Blade length 10", overall 15-1/8"
- Blade thickness, .187"
- · Side loading sheath see below:

#### SP11 - LEATHER AND CORDURA® SHEATH

- SP10 sheath same design
- Side loading, double snaps
- . Leather strap with pivot ring

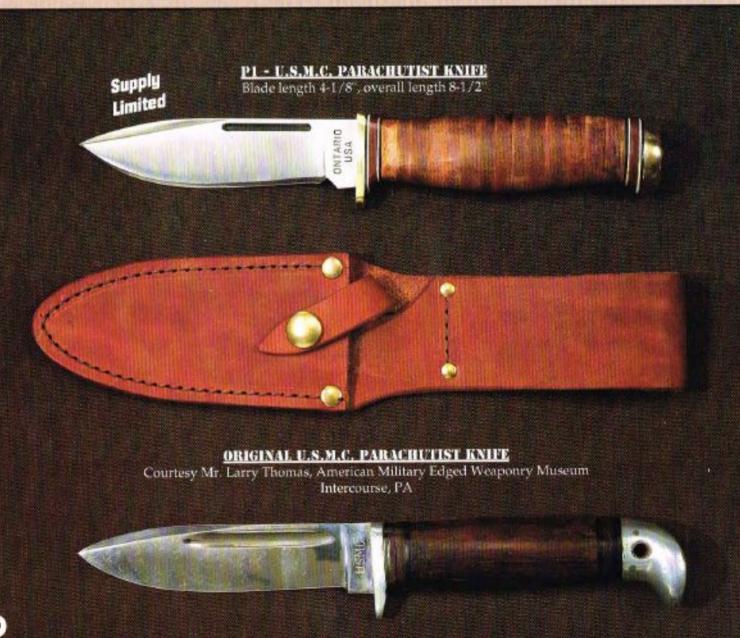
### U.S. MILITARY KNIVES

#### PRESENTATION GRADE

Working military knives in presentation grade, "dress uniforms" make beautiful gifts, handsome additions to collections and excellent, general purpose field knives. Knife features include brush finished, 440A stainless steel blades, stacked leather and fiber handles, and brass guards and buttcaps. Each knife includes a tanned non-corrosive leather sheath and comes in an attractive gift box.

#### U.S.M.C. PARACHUTIST KNIFE

The original Parachutist Knife, pictured below, was used by trainees at Marine jump schools during WW II to cut tangled parachutes and equipment. The knife was issued for jump school only and was to be turned in when training was complete. Original Parachutist Knives are rare and quite valuable.



### U.S.N. MARK I UTILITY KNIFE

Navy Mark I's were issued to sailors for general utility use aboard ship. Many varieties of this popular World War II knife were manufactured; there was wide variation in blade grinds, handle materials and shapes. The new, presentation grade Mark I has a slightly shorter blade than the original version. 4-3/4" vs. 5-1/8"

#### P2 - U.S.N. MARK 1 UTILITY KNIFE

Blade length 4-3/4", overall length 9-1/4"



#### ORIGINAL U.S.N. - MARK I UTILITY KNIFE

Courtesy Mr.Larry Thomas, American Military Edged Weaponry Museum Intercourse, PA



The Army Quartermaster Knife was not just a cutting knife. The thick, wide blade was used as a pry bar for opening shipping crates, and the blunt end was used as a hammer. These knives were also "traded" to WWII infantry troops and used in combat. The civilian version was marketed under the more adventurous name, Commando Knife.

#### P3 - U.S. ARMY QUARTERMASTER KNIFE

Blade length 6", overall length 10-3/4"



#### ORIGINAL U.S. ARMY QUARTERMASTER KNIFE

Courtesy Mr. Larry Thomas, American Military Edged Weaponry Museum Intercourse, PA



### **Machetes and Sheaths**





The shatterproof blade is 18" long, made of 1095 carbon steel, .125° thick, treated with black exide coating. Handle is flame resistant thermalset plastic with 3 steel compression rivets. Thoughold on handle end. Overall Length - 23-1/4"

#### 1-18SBK Sawback Machete



Military issue machete with a row of teeth 1/8" deep and 12" long.

#### **Blackie Collins Machetes**

Available in 3 blade lengths - 127, 187 and 227. All blades .125" thick. 1095 carbon steel blades, black oxide coated. One piece, handguard handles, custom blended polymer construction with three compression rivets.

**BC12** Camper

12" Blade

17-1/2" overall



BC18 Field

18" Blade

23-1/2" overall



**BC22 Heavy Duty** 

22º Blade

27-1/2" overall



#### Blackie Collins Heavy Utility Bowie - Thick Blade

BCUB12

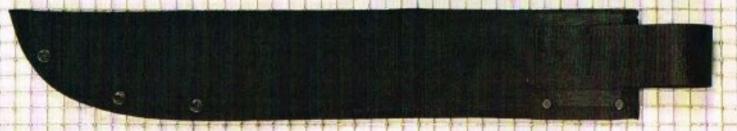
12" Blade

17-1/2" overall



The Blackie Collins BQ12 Machete with a thicker (.150) Bowie blade for heavier cutting chores.

Machete Sheaths - BSH12", BSH18", BSH22"



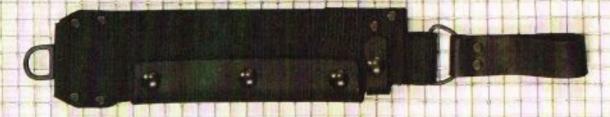
Available for 12", 18" and 22" machetes, military and Blackie Collins. Denier nylon packcloth with heavy canvas liners, 3/4 eyelets and 2 rivets at top. Web belt loop. 18" sheath also available in Army green with U.S. stamping.

## SPEC PLUS SP8 MACHETE/SURVIVAL



Premium quality machete for superior cutting, sawing, prying and comfort. Handle is made of comfortable durable Kraton®. 10° blade made of 1095 carbon steel, epoxy powder coated. Blade thickness 250°. Double milled sawteeth for superior cutting, flat end for prying. Lanyard cord included.

### SP8 SHEATH INCLUDED WITH SP8 MACHETE/SURVIVAL



Durable Cordura® and leather wrap construction for extra strength. Side loading with 4 snaps. Leather belt with swivel ring. Tie down cord included:

### Camp and Trail Machetes

#### CT1 - Traditional Cutlass

Same specifications as 1-18" U.S. Government issue machete on page 15 except with a 12" blade. Overall length 17-1/4".

#### CT2 - Traditional - Sawback (not pictured)

Same as cutlass model above, except a row of teeth 1/8" deep and 8" long is milled into the back of the blade.

#### CT3 - Soft Beak

12" carbon steel, parkerized, shatterproof blade. Military style handle, 17-1/4" overall length.

#### CT4 - Beaver Tail



12" carbon steel, parkerized, shatterproof blade. Military style handle, 17-1/4" overall length.

### CTS 12" Sheath - Fits CT3 and CT4 machetes BSH 12" Sheath (not pictured) - Fits CT1 and CT2 machetes.



Denier nylon packcloth with heavy canvas liner, web belt loop, and top snap.

### Military Issue Knives

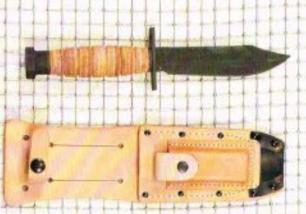
#### 1-18" Machete

The shatterproof blade is 18" long, made of 1095 carbon steel, .125" thick, treated with black oxide coating. Handle is flame resistant thermalset plastic with 3 steel compression rivets. Thong hole on handle end. Overall Length - 23-1/4"



#### 499 AIR FORCE SURVIVAL KNIFE

5" coated carbon steel blade, with sawtooth back. Natural leather handle. Sheath with sharpening stone and tie down cord. Overall length 9-1/2"



#### 494 M-7 ARMY BAYONET

6-3/4" coated carbon steel blade, Molded plastic sheath with drain hole and tension clip. Steel belt hanger and belt loop. For use with M16 and AR15 rifles. Overall length 11-3/4"



#### 497 NAVY KNIFE

6-1/2" coated stainless steel blade, with sawtooth top. Molded handle and butt cap electrically insulated from blade. Molded plastic sheath with drain hole and tension clip. Brass belt hanger and belt loop. Overall length 10-3/4"



#### 498 MARINE COMBAT KNIFE

7" coated carbon steel blade. Weather proofed leather handle, Sewn and riveted leather sheath, Overall length 12"



Also available in Sawback Version Teeth are 1/8" deep and 2-5/8" long

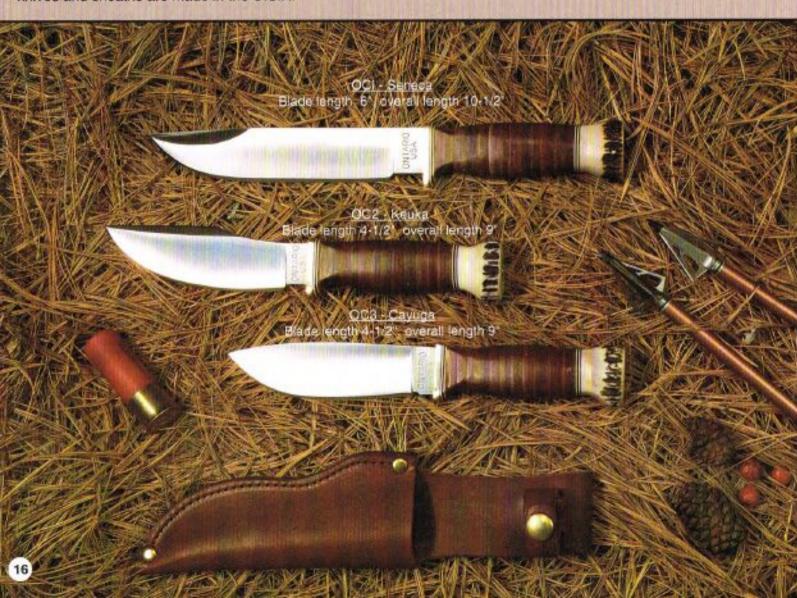
## Ontario County Hunting Knives

The Ontario Knife Company was founded in Naples, N.Y. in 1889. Naples is located in upstate New York, in Ontario County, southeast of Rochester. Ontario Knife is named after Ontario County.

The beautiful Finger Lakes Region in upstate New York includes Ontario County. Each knife is named after a Finger Lake.

The Ontario County Hunting Knives are made with the same skill and care that was common in the late 19th Century, when the company was founded. These knives continue a point of view that a knife should be admired not only for its cutting ability but for its appearance, and a tradition that fine knives be passed on for others to use and admire.

Each knife features a brush finished, 440A stainless steel blade, a stacked leather and fiber handle, a brass guard, and a stag cap. Each knife comes with a dark, tanned leather sheath and is packed in an attractive gift box. All knives and sheaths are made in the U.S.A.





Queen Cutlery is located in Titusville, Pennsylvania, about two hours Northeast of Pittsburgh, Pa. All Queen products are made at the Titusville factory. Most other functions – sales, customer service, accounting, etc. – are located at the Ontario Knife factory in Franklinville, N.Y. – about two hours away.

Queen's roots go back to the Schatt & Morgan Cutlery Company, which was founded in Gowanda, N.Y. in 1890 and moved to Titusville in 1895. Queen is still housed in the original Schatt and Morgan factory and many of the delicate hand processes and operations employed by Schatt and Morgan are still being used by Queen. Skilled craftsmen are essential to build a "factory knife" by hand and, while this doesn't lead to mass production or extremely low prices, the results are beautiful, functional knives. The awards listed below are testaments to the skill of the Queen craftsmen.

Blade Magazine - Manufacturer's Awards - Voting by manufacturers

- 1990 Best Buy of the Year (83A Jumbo)
- 1991 Excellence in Manufacturing Quality Entire product line
- 1994 Publisher's Award Special Recognition Schatt & Morgan and Robeson

American Blade Collectors Association (ABCA - now IBCA) Club Knives - Voting by life members

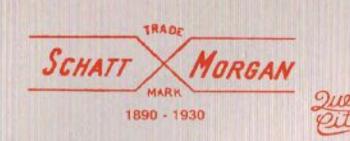
- · 1991 Whittler burnt stag handles
- 1992 Schatt & Morgan Reverse Gunstock burnt stag handles
- 1993 Schatt & Morgan Swing Guard Lock ebony handles
- 1994 Schatt & Morgan Jumbo Lock burnt stag handles
- 1995 Robeson Moose burnt stag handles

#### National Knife Collectors Association (NKCA)

Club Knives - Voting by NKCA Board and Youth Knife Committee

- 1992 Club Knife with Sargent Co. Trapper brown bone handles
- 1994 NKCA Youth Knife Senator Rogers bone
- 1995 NKCA Youth Knife Slim line Trapper brown bone handles
- 1996 NKCA Youth Knife Schatt & Morgan Sleeve Board brown bone handles

If you agree with the most knowledgeable knife people in the world, you'll buy Queen knives!





#### **SCHATT & MORGAN POCKETKNIVES**

The Schatt & Morgan Cutlery Company was founded in 1890. The company produced very high quality pocketknives until it was purchased by the Queen City Cutlery Company in 1932. Queen City changed its name to the Queen Cutlery Company in 1947 and started making Queen Steel knives at about the same time. Queen Cutlery is still housed in the original Schatt & Morgan factory in Titusville, Pa.

Schatt & Morgan Series I pocketknives were introduced in 1991, with Series II, III, IV and V following through 1995. At the beginning of the year, the new series is started and the old series discontinued. The make-up of each series has been:

- Series I 1991 Brown jigged bone, six knives, introductory year.
- Series II 1992 Deep red jigged bone, eight knives, two new patterns.
- Series III 1993 Winterbottom bone, six knives, two new, one revised pattern.
- Series IV 1994 Corncob bone, six knives, two new, two revised patterns.
- · Series V 1995 Anniversary Series burnt stag and pearl, five knives, one new pattern.

Given the time and skill necessary to produce these beautiful, premium quality knives, production has been, and will be, limited to less than 1,000 pieces per year. The knives typically sell out in the summer.

#### The Schatt & Morgan reproductions feature:

- · Queen Steel blades, with traditional grinds.
- Nickel silver liners on the pearl handled knives, brass liners on all other patterns.
- · Year of manufacture tang stamped. All secondary blades tang stamped.
- Decorated nickel silver bolsters.
- All shields pinned to handles.
- · Attractive Schatt & Morgan gift boxes.





#### **SCHATT & MORGAN POCKETKNIFE SERIES VI**

#### EMERALD GREEN BONE - PRESENTATION GRADE PEARL

Dark emerald green, jigged bone, presentation grade pearl, three new patterns and one revised pattern highlight Schatt & Morgan Series VI. The Wharncliff Whittler includes nickel silver liners and a decorative blade etch. The Wharncliff Whittler, English Jack, and Congress Whittler are new patterns. The Canoe has been modified to two blades, with slanted bolsters.



### ROBESON



## Strawberry Bone

The Robeson Cutlery Company was founded in 1879, by Millard Robeson. The company continued to manufacture knives until 1965 and continued to sell knives until 1971, when the cutlery business was purchased by The Ontario Knife Company, the sister company of Queen Cutlery. Robeson produced many handsome knives during it's long history, but the company was best known for beautiful, red handled knives made with Strawberry Bone.

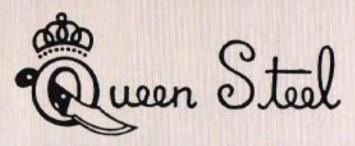




## Chipped Bark

The jigged handles on this popular line resemble the texture and color of tree bark and silver, cast nickel shields are pinned to the handles. Each knife includes Queen Steel blades, Delrin handles, nickel silver bolsters, and brass liners. Most popular, traditional patterns are included in this series.

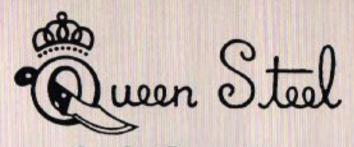




### Amber Collection

The rich appearance of the amber colored handles is improved with nickel silver shields pinned to the handles. All knives feature durable Delrin handles and Queen Steel blades except the Jumbo 83A, which is made of carbon steel.





# Rawhide Series

Handsome, durable staminawood handles, with pinned nickel silver shields, are featured in the Rawhide Series. Staminawood offers the look and texture of fine natural wood with the strength of high impact plastic. Sheaths included with fixed blade hunters.



### Aluminum & Stainless

BIG CHIEFS – No rust and no corrosion with these popular knives made with aluminum handles and Queen Steel blades. Use in fresh or salt water. Keep one in the tackle box and carry one for general use. Available boxed or skin packed.





### Button Locks/Hunters/Fillet

The lock releases by pushing a small button on the bolster - minimal pressure required. One of the easiest locking mechanisms available. Chipped Bark handles with cast nickel silver shields pinned to handles. Queen Steel blades.





### Traditional Folders

These popular working knives feature Queen Steel blades, Delrin handles, nickel silver bolsters and brass liners. Blades on the Country Cousins are brush finished and the Barlows have aluminum frames. Red handles are bright and easy to locate.





### Painted Crown Red

A delicate, time consuming process is followed to develop the deep, "royal" red handles on these beautiful knives. Each handle slab is shaped from a sheet of bright red acrylic. Then the back of each handle is painted a deep blue. The combination of the red acrylic and blue paint results in the royal, rich color of Painted Crown Red. Each knife includes a new, black painted shield and Queen Steel blades.



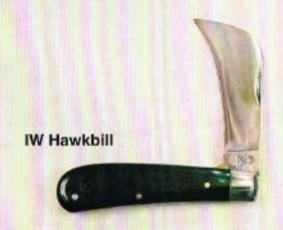
## **Sharpening Implements**



Item	Code No.	Item	Code No.
Hard Arkansas Stone - 7" x 2" x 1/2"     on wood block	4030	6. Honing Kit - 2 stones (Soft Arkansas)	4010
Soft Arkansas Stone - 7" x 2" x 1/2"     on wood block	4025	Tri-hone 6" - 3 stones (Silicone     Carbide, Hard Arkansas & Soft     Arkansas) on wood block with honing oil	4015
Soft & Hard Arkansas Stones     3-1/2' each - on wood block     with honing oil	4035	Silicone Carbide Stone - 6" x 2"     x 1/2" on wood block	4045
		Ceramic Crocksticks - Wood base	4020
Hard Arkansas Stone 3" x 1" x 1/4"     with Leather Pouch	4000	10. Mini Dog - Ceramic field sharpener	2185
Soft Arkansas Stone 3" x 1" x 1/4"     with Leather Pouch	4005	11. Queen Steel Honing Oil - 3 oz.	4040

#### **Government Utility Knives**

- \* Black Delrin Handles \*
- \* Brass Linings \*
- Carbon Steel Blades and Springs
- \* Brass Lock & Scale \*



Overall Length closed - 4-1/8"
One 3-1/8" pruning blade with locking scale



Overall Length closed - 3-5/8"

One 2-7/8" spear blade

One 3" screwdriver blade with locking scale



The Ontario Knife Company

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The Queen Cutlery Company

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